Technical Data/ Product Specifications

Stay-in-Place Industrial Matting Tape 200

1.0 Product The product combines a post-structured polyethylene film with a 3M **Description**

proprietary adhesive coat to create a tape that limits the movement of

industrial work area matting.

2.0 Intended Use For use in dry manufacturing areas on smooth flooring or decking to

> help prevent 3MTM Safety-WalkTM Cushion Matting from moving. Not intended for areas with frequent heavy cart or motorized equipment

traffic, wet areas or extended exposures to solvents.

3.0 Standard Sizes 4.0 in. x 20 ft. (10.16 cm x 609 cm)

4.0 Form Tape

Marking

5.0 Requirements General Requirements:

The product is made of a durable low density polyethylene (LDPE) that

is water and environmentally resistant.

Detailed Requirements:

Value (Typical) **Property**

Thickness (minimum) 0.035 inches (0.89 mm)

ASTM D418-68

0.120 inches (3.05 mm) Post height (minimum)

-20°F to 120°F (-29°C to 49°C) Extended Use Temperature

6.0 Packaging and Packaging: One roll per box.

> Marking: Each carton shall be marked with product

> > name, size and manufacturer's name.

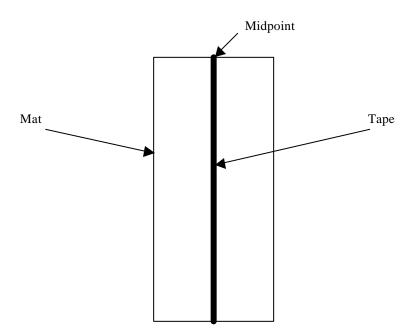
7.0 Installation Preparation

For best results apply a continuous strip to the floor the length of the long axis of the mat and in the center of the mat. In addition, before applying to the floor or decking the surface needs to be:

- Clean to the base floor surface of loose dirt, oils and grease
- Dry of all moisture, grease or oils
- Smooth
- Floor surface warmer then $40^{\circ} F (4^{\circ} C)$

Specific Applications Instructions

- 1. Make sure the floor is clean of all loose dirt, sealer/paint, concrete or rust. Reseal or paint if needed.
- 2. Clean away all oil and grease residue if present to the base surface and let dry completely.
- 3. Lay out mat in desired area.
- 4. Determine the mid-point on the short side of the mat and mark the floor at both ends.
- 5. Roll-up the mat and move it out of the way.
- 6. Peel back four (4) inches of liner and apply the tape to the floor at one of the marks so that the tape unrolls towards the other mark.
- 7. Unroll the tape to the other mark.
- 8. Peel back the liner as you press the tape to the floor. Try to keep the tape straight between the marks.
- 9. Roll the mat back into place.
- 10. Walk down the mat over the area taped.



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Important Notice:

This flyer is intended to be an introductory summary. The information provided is based upon typical conditions and is believed to be reliable; however, due to the wide variety of intervening factors 3M does not warrant that the results will necessarily be obtained. All details concerning product specifications and terms of sale are available from 3M.

Commercial Care Division St. Paul. MN 55144-1000 1-800-852-9722 www.3M.com/commcare

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